

# DIGITAL ULTRASONIC FLAW DETECTOR (BASIC TYPE) PART No. UFD-B450

- Full plastic housing with tempered glass panel, extremely hard, wear-resistant and scratch-resistant
- Full-digital multi-color high resolution (640x480 pixels) TFT LCD display
- The operation interface style can be selected according to the working environment, and the brightness of LCD can be set freely
- Selectable frequency ranges (automatically set by the instrument) to match probe for optimum performance.
- Can choose to set the incoming wave alarm or lost wave alarm, accompanied by LED light display
- Real-time screenshots of all pages and flaw detection reports, and save them as BMP pictures to U disk
- Export the flaw detection report as a PDF file
- Unique Fn multifunction key design
- There is no limit of the number and duration of video recording through U disk
- Memory of 500 channel files to store calibration setups and probe parameter
- Memory of 1000 wave report files to store A-Scan wave and settings





straight-beam probe (included)



angle-beam probe (included)



couplant (included)

### **FUNCTIONS**

Flaw detection standardBuilt-in common flaw detection standards, direct call, convenient and fastAuto calibrationAutomatic calibration of probe zero offset, probe angle (K value) and material velocityPeak holdCompare frozen peak waveforms to live A-Scans to easily interpret test resultsFlaw locatingLive display sound-path, projection (surface distance), depth, amplitudeFlaw discriminationAutomatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or re						
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Flaw discrimination Automatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or re	piaction					
rate discrimination in a size of the size	Automatic flaw sizing using AVG or DAC, speeds reporting of defect acceptance or rejection					
Flaw sizing The equivalent dB value of defects or equivalent size of defects are displayed in real	time					
Curved surface Used for flaw detection of curved workpiece, it can display the circumferential position of defects in real time						
DAC/AVG corrected. The curve automatically floats with the gain, automatically expands with the	The curve is automatically generated, and the sampling points can be compensated and corrected. The curve automatically floats with the gain, automatically expands with the detection distance, and automatically moves with the delay time. It can display the AVG curve of any aperture					
AWS D1.1 Choosing this standard can reduce manual calculations and improve detection efficie	ency					
Weld diagram  Support V type, T type, L type and other weld types, acoustic path navigation real-time weld and defect location real-time display, scaling, easy to locate defects	ne disp <b>l</b> ay,					
Automatic rating Select different AWS standards, automatically calculate the rating of defects and display	у					
Crack height The crack height is measured and calculated automatically by the diffracted wave at the e	end					
Gate magnify Spreading of the gate range over the entire screen width						
Continuous record Video recording and playback						
Echo coding Display 1~9 echo display area in different colors, used to analyze the defect position	Display 1~9 echo display area in different colors, used to analyze the defect position					
Scan freeze Display freeze holds waveform and test distance data						
Peak mark Capture and mark the peak in real time						
B scan Intuitively display the defect shape of the workpiece and the detection result is more in	intuitive					

#### SPECIFICATION

SPECIFICATION						
Measuring range	590"					
Working frequency	1~20MHz					
Material velocity	3.94~787"					
Repetition frequency	20~2000Hz					
Dynamic range	≥26dB					
Vertical linearity	≤5.0%					
Horizontal linearity	≤0.5%					
Resolving power	>32dB					
Sensitivity leavings	>54dB					
Suppression	0~80%					
Noise	≤10%					
Probe selection	single crystal probe, dual crystal probe, penetrating probe, climbing probe					
Pulse energy	100V, 200V, 250V, 300V, 350V, 400V, 450V, 500V (selectable)					
Probe damping	$50\Omega$ , $150\Omega$ , $250\Omega$ , $500\Omega$ (selectable)					
Rectification	Positive half wave, negative half wave, full wave, RF					
Gates	Two independent gates controllable over entire sweep range					
Trigger	Peak trigger, edge trigger					
Alarms	Threshold positive/negative with LED flash					
Interface	USB 2.0					
Operating temperature	14~122°F					
Relative humidity	20~95%RH					
Power	build-in rechargeable battery					
Size	9.06×6.18×2.05"					
Weight	2.49lb					

## STANDARD DELIVERY

Main unit	1 pc
Single-element straight probe UFD-T40	1 pc
Single-element angle probe UFD-T41	1 pc
USB cable	1 pc
Couplant	1 bottle
Probe connecting cable	2 pcs
USB disk	1 pc
Power adapter	1 pc

## SPECIFICATION OF PROBE

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Part no.	Frenquency	Size	Probe type	Transducer sensor Angle		
UFD-T40 (included)	2.5MHz	.787"D <b>I</b> A	Single-element straight probe	90°		
UFD-T41 (included)	4.0MHz	.315x.354"	Single-element angle probe	60°		
UFD-T42 (optional)	5.0MHz	.394"DIA	Dual-element straight probe	90°		
UFD-T43 (optional)	5.0MHz	.394"D <b>I</b> A	Single-element straight probe	90°		
UFD-T44 (optional)	4.0MHz	.315x.354"	Single-element angle probe	45°		
UFD-T45 (optional)	4.0MHz	.315x.354"	Single-element angle probe	70°		

Note: Other probes can be customized according to customer requirements